



9730 MP

DIN 1707: L-SnCu3
EN 29453: S-Sn97Cu3

DESCRIPTION

Copper-alloyed soft solder metal paste for copper, copper alloys, steel and stainless steel used mainly in HVAC and refrigerant industry but also for car body work.

WORKING TEMP

230-350°C

GAS

Ac/Ox-Propan,
Soldering iron

FLUX

Binder +Flux (30%)

MATERIAL

Copper, copper alloys, steel, stainless steel

MECHANICAL PROPERTIES

Rm (Mpa)

Rp 0,2 (Mpa)

A (%)

Density(g/cm3)

80

8,3

CHEMICAL COMPOSITION(%)

Cu	Zn	Ag	P	Sn	Si
3				97	

PACKAGING

Package				
Size	250g	500g		

Also available in rods/wire and as flux cored wire.